

# Running Board Instructions

## 1099

( 07-C ) Silverado / Sierra Crew (1500 Only)  
( No Drilling Required )

### INSTALLATION PACKAGE

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### Necessary Tools

Ratchet wrench with 1/2" socket & combination wrenches  
Combination wrench  
Safety Glasses

### Bracket Bolt Pack

8mm x 20mm Hex Bolts	16
8mm Flange Nuts	12
5/16" Flat washer	24
8mm x 60mm Hex Bolt	4
5/16 x 2 1/2" Hex Bolt	4
5/16 Long U-Nuts	4

### Running Board Bolt Pack

5/16" x 3/4" Hex Bolt	16
5/16" x 3/4" Flange Nut	16

### STEP ONE: Determine placement, Mount support plate & brackets

- 1) You will be mounting (4) brackets per side. (2)Front & (2) Rear
- 2) Factory flange nuts indicate where to mount front support plates using 8mm bolts use first and third hole from the front Fig C. Rear bracket require removing plugs and inserting U-nuts into rocker panel only were support plate lines up with factory holes in pinch weld Fig D & E. Then use 8mm x 20" Hex bolt to install support plate to pinch weld. Leave these snug not tight to help aid in bracket mounting in next step Fig C.
- 3) Place each bracket up to support plate and attach upper slot with 8mm X60 hex bolts and washer in front factory 8mm holes and attach rear brackets using 5/16 x 2 1/2" hex bolts and washer, which attach to U-nuts Fig C. Now attach lower slot to support plate with 8mm x 20 bolts and 8mm nuts Fig B. Leave snug but loose to adjust bracket up or down during final board installation.
- 4) Now go back and fully tighten support plate to pinch weld.

### STEP Three: Mount Boards.

1. Place board on brackets by sliding mounting bolts in slots on underside of boards and allow bolt thread to drop through bracket slots with bracket mounted in position. You will only need one bolt to hold board to bracket. Use two if slot and bracket line up. Install board on brackets to see if board is level.

### STEP Three: Finish Installation.

1. Check board for levelness and snug fit to vehicle. Adjust up and down or in and out and fully tighten outside brackets first then adjust inside bracket accordingly. Fully tighten all brackets.



Fig A

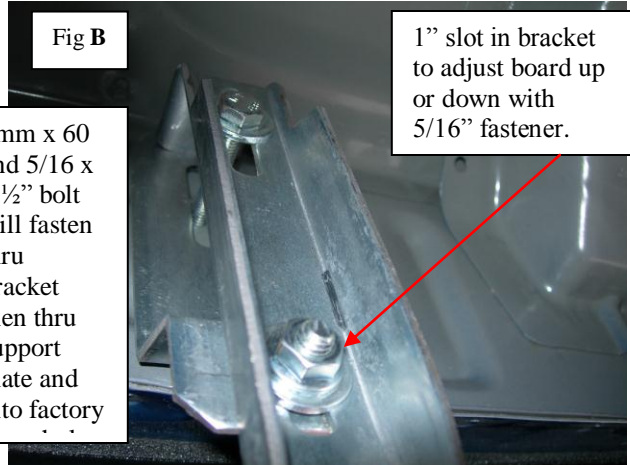


Fig B

1" slot in bracket to adjust board up or down with 5/16" fastener.

8mm x 60 and 5/16 x 2 1/2" bolt will fasten thru bracket then thru support plate and into factory

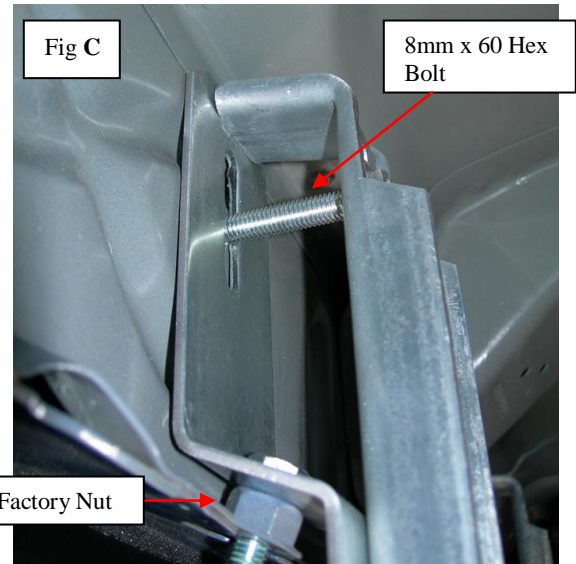


Fig C

8mm x 60 Hex Bolt

Factory Nut



Fig D

Remove plug and discard



Fig E

Insert U-Nut Uses 5/16" bolt